



Directive 93/42/EEC on Medical Devices, Annex V

No. CE 666820

Issued To: Key Surgical LLC 8101 Wallace Road

Eden Prairie Minnesota 55344 USA

#### In respect of:

Manufacture of sterile electro-cautery lubricating device, sterile vascular loops, sterile vascular booties for use with sutures and sterile and non-sterile silicone clamp covers for jaws of surgical clamps.

Those aspects of Annex V associated with securing and maintaining sterile conditions of K-Wire and Pin Covers, cautery tip cleaners, irrigation cannulas, and surgical skin markers.

on the basis of our examination of the quality assurance system under the requirements of Council Directive 93/42/EEC, Annex V. The quality assurance system meets the requirements of the directive. For the placing on the market of class IIb and class III products an Annex III certificate is required.

For and on behalf of BSI, a Notified Body for the above Directive (Notified Body Number 2797):

Gary E Slack, Senior Vice President Medical Devices

Gary C Stade

First Issued: **2017-03-31** Date: **2021-05-18** Expiry Date: **2024-05-11** 

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Validity of this certificate is conditional on the quality system being maintained to the requirements of the Directive as demonstrated through the required surveillance activities of the Notified Body. This approval excludes all products designed and/or manufactured by a third party on behalf of the company named on this certificate, unless specifically agreed with BSI.

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#### **Supplementary Information to CE 666820**

Issued To:

Key Surgical LLC 8101 Wallace Road Eden Prairie Minnesota 55344 USA

Number	<b>Device Name</b>	Intended purpose per IFU
Class IIa		THE RESIDENCE OF
NBOG Code	Device or generic device group	V (1941)
MD 0106	Sterile and Non-sterile Silicone Clamp covers	m. P. Carl
MD 0106	Sterile electro-cautery lubricating device	- 2019
MD 0106	Sterile Vascular Booties	,,,,
MD 0106	Surgical Vascular Loops	
Class Is		
NBOG Code	Device or generic device group	
MD 0106	Cautery Tip Cleaners	
MD 0106	Surgical Skin markers	/ 9,9
MD 0106	K-wire and pin covers	
MD 0303	Irrigation Cannulas	

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# List of Significant Subcontractors

Recognised as being involved in services relating to the product covered by:

Certificate No: CE 666820

Date: **2021-05-18** 

Issued To: Key Surgical LLC 8101 Wallace Road

Eden Prairie Minnesota 55344 USA

**Subcontractor:** 

Service(s) supplied

Degania Silicone Limited Degania Bet 1513000 **Manufacture** 

Dongguan Tondaus Meditech Co. Ltd. 3rd Floor, 27 Guantai Road Chiling Community, Houjie Town Dongguan

Guangdong 523900

China

Israel

**Packaging** 

F&M Plastics 503 Simmon Dr. Osceola Wisconsin 54020 USA Manufacture





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8101 Wallace Road

Eden Prairie Minnesota 55344 USA

**Subcontractor:** 

Service(s) supplied

Guangzhou Furui High-energy Technology Co., Ltd.

2nd Da Yong East Road Nansha District

511458 Guangzhou People's Republic of China **Radiation (Gamma Sterilization)** 

In2Healthcare

Room A 21F Gaylord Commercial Build

114-118 Lockhart Road

Wanchai

Hong Kong

Isomedix Operations, Inc.

North Facility

1880 Industrial Drive

Libertyville

Illinois

60048

USA

**Finished Device Supplier** 

Radiation (Gamma Sterilization)





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8101 Wallace Road **Eden Prairie** 

Minnesota 55344 **USA** 

**Subcontractor:** 

Service(s) supplied

Isomedix Operations, Inc. 2500 Commerce Drive

Libertyville

Illinois 60048

USA

**Radiation (Gamma Sterilization)** 

Medical Device Safety Service (MDSS)

Schiffgraben 41

30175

Hannover

Germany

**EU Representative** 

Purple Surgical Manfacturing Ltd Culmhead Business Centre, Culmhead

**Taunton** Somerset

TA3 7DY

United Kingdom

Manufacture **Packaging** 





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Eden Prairie Minnesota 55344 USA

#### **Subcontractor:**

Service(s) supplied

Shenzhen Gray Irradiation 4th Building No. 33 Zhenxing Road Loucun Community, Gongming Street Guangming New District, Shenzhen Guangdong Radiation (E Beam Sterilization)

Guangdong 518107 China

Shenzhen JPY Ion-Tech Co., Ltd. No. 68, Buxin Dongsheng Rd.

Luohu District 518019 Shenzhen China **Radiation (Gamma Sterilization)** 

Sterigenics UK Limited

Plot 13a Seymour Link Road

Markham Vale, Chesterfield

S43 3FG

United Kingdom

Radiation (Gamma Sterilization)





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55344 **USA** 

**Subcontractor:** 

Service(s) supplied

Sterigenics US, LLC

1003 Lakeside Drive

Gurnee

Illinois

60031 USA

**Radiation (Gamma Sterilization)** 

SteriPack Medical Poland Sp. Z o.o.

Leg, ul. Japonska 1

55-220 Jelcz-Laskowice

Poland

**Packaging** 

Synergy Health Radeberg GmbH

Juri-Gagarin-Strasse 15

Radeberg

01454

Germany

Radiation (E Beam Sterilization)





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**Subcontractor:** 

Service(s) supplied

Synergy Health Sterilisation UK Ltd Brunel Close Drayton Fields Industrial Estate Daventry NN11 8RB United Kingdom **Radiation (Gamma Sterilization)** 





# EC Certificate - Production Quality Assurance Certificate History

Certificate No:

CE 666820

Date:

2021-05-18

Issued To:

Key Surgical LLC

8101 Wallace Road Eden Prairie

Minnesota 55344

USA

Date	Reference Number	Action
31 March 2017	8666542	First issue. Transfer from another notified body.
31 March 2017	8941313	Removal of non-sterile vascular loops and non-sterile vascular booties; administrative update to remove suppliers, Custom Manufacturing and Nilymed; change of name to "Key Surgical LLC".
14 February 2019	8780875	Traceable to NB 0086.
15 April 2019	8941313	Administrative update to change manufacturer's name from Key Surgical, Inc. to Key Surgical LLC Removal of devices from scope: Non-sterile Vascular loops, Non-sterile vascular booties and Light handle covers Addition of following devices to scope: Disposable biopsy valves, Irrigation cannula and Endoscopic polyp trap devices Administrative removal of crucial suppliers: Custom Manufacturing and Nilymed Addition of Sub-contractors: Hefei C&P Nonwoven, Yong Chang Sterilization, Dongguan Tondaus Meditech Co. Ltd., Interlock Medizintechnik GmbH, Synergy Health Radeberg GmbH, Medplus Inc., Guangzhou Kaiheng K&S Co. LTD., Wilson Instruments (SHA) Co., Ltd., Goals Sterilization Co., Ltd. and UShare Medical Inc. Removal of sub-contractor, GRI Medical & Electronic and Dongguan City Kapok Stationery Co. Ltd.

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Date	Reference Number	Action
08 May 2019	9756763	Renewal Removal of devices from scope – sterile anti-fogging solution, disposable instrument pads, disposable needle counters Administrative update for activity for subcontractor Dongguan Tondaus Meditech Co. Ltd. to packaging Removal of Batrik Medical Manufacturing Inc., Hefei C & P Nonwoven, Yong Chang Sterilization and Zhonghong (DG) Abrasives Co. Ltd. as subcontractors.
05 May 2020	3106667	Extension of Scope to include sterile electro-cautery lubricating device. Addition of subcontractors – Purple Surgical Manufacturing Ltd, Synergy Health Sterilisation UK Ltd and Sterigenics UK Limited.

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Minnesota

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Date	Reference Number	Action
Current	3445572	Removal of scope expression covering endoscopic poly trap devices and disposable biopsy valves; Removal of subcontractors: UShare Medical Inc., Wilson Instruments (SHA) Co., Ltd., Medplus Inc., Guangzhou Kaiheng K&S Co. LTD., Interlock Medizintechnik GmbH, Goals Sterilization Co., Ltd.; Addition of sub-contractors: Guangzhou Furui High-energy Technology Co., Ltd., Isomedix Operations, Inc. North Facility (Libertyville, IL), Isomedix Operations, Inc (Libertyville, IL); SteriPack Medical Poland Sp. Z o.o. Administrative correction of services provided for Synergy Health Radeberg GmbH

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